



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4682-043

Job Sheet 180351



Part No: D4682-043

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/30/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Waterjet		SC 18/07/10
110	Waterjet	4 pcs	7/30/18	7/30/18	0.00	0.61	Waterjet1		SC 18/07/10
120	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Waterjet-3		SC 18/07/10
130	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC8-5		38
140	Small Fab	4 pcs	7/30/18	7/30/18	1.77	0.97	Small Fab-7		DAS 8-89
150	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
160	Large Fab	4 pcs	7/30/18	7/30/18	0.00	6.56	Large Fab 7		9-89 DYL 18/08/10
170	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC9		38
180	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC5		38
190	SprayPaint	4 pcs	7/30/18	7/30/18	0.00	0.13	Spray Paint		AS AUG 02 2018
200	QC	4 pcs	7/30/18	7/30/18	0.00	0.00	QC5		DD 18-08-03
210	Packaging	4 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-2		AUG 08 2018
220	QC21-SA	4 Ea	7/30/18	7/30/18	0.00	0.00	QC21		6 9-89

Reckguard 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	5.2400 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	4 Ea (1 ea)	160-Large Fab	5082611

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	5	147	0
160-Large Fab	D4682-9	4	25	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 9:55 AM dart.white.jesse



Container No: S090383



Part: D4682-043

Job No: 180351

Serial No/Batch: S090383

Revision:
Inspector:
Exp Date:
Instructions:

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Date: 07/10/18

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